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Lincoln Electric AC-225 User Manual

Page 11 AC-225-S & AC/DC 225/125 OPERATION Cutting (Do not exceed the Duty Cycle — At the beginnig of this Operation Section) The arc welder and the electrode can be used for cutting steel and cast iron. Follow this procedure: 1. Use 1/8" (3.2mm) or 5/32" (4.0mm) Fleetweld 180 electrode.

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- Semiautomatic DC Constant Voltage (Wire) Welder.
- DC Manual (Stick) Welder.
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3.c. In semiautomatic or automatic wire welding, the electrode, electrode reel, welding head, nozzle or semiautomatic welding gun are also electrically "hot". 3.d. Always be sure the work cable makes a good electrical

Operator's Manual AC-225-S & AC/DC 225/125

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