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The Mark X is of modern alloy steel which is heat treated throughout. An excellent reference for those wishing to build on Mausers is "The Mauser 91-98 Bolt Actions A Shop Manual", by Jerry Kuhnhausen.

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Mauser 03

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Hoosier Gun Works : Online Catalog : Mauser Cross Reference

Author of The S & W revolver, The Colt .45 automatic, The Colt .45 automatic, The Mauser M91 through M98 Bolt Actions. A Shop Manual, The U.S. M1911/M1911A1 pistols & commercial M1911 pistols, The Colt double action revolvers, The Ruger double-action revolvers, The Remington M870 and M1100/M1-87 shotguns

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Mauser M91-M98 Bolt Action Rifles. A Shop Manual. Kuhnhausen

The Mauser bolt action system is based on 19th century Mauser bolt action rifle designs and was finalized in the Gewehr 98 designed by Paul Mauser. It is the most common bolt action system in the world, being in use in nearly all modern hunting rifles and the majority of military bolt action rifles until the middle of the 20th century.